

SOUTH PRODUCTION NOTES

April 22, 2015
Day Shift Notes

BASF EMPLOYEES
86 Last Recordable
661 Last Lost Time
93 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / D-1715 LAQ:

Continue. Tuesday afternoon instructions were to stop making batches when old dirty bags of Zeolite in the powder room are gone (these are from the truck dock and were lot 1108 and 1109 zeolite bags). Separate email sent to Bodmann to verify if this is correct to stop, or to continue with Lot 0006 zeolite after the older bags are consumed.

Operator needs to give mixer CRT LOI for the bags of Zeolite when a new one is hung.

NOTE: dust collector drum ran over and had to be cleaned up. **THIS MUST** be checked each shift, and change out Haz drum as necessary!

#1 RC / D-1715 LAQ:

Calciner was down and had to be restarted. Feeding again later on midnight shift (early Wednesday morning). Feed only batches above #547 for now.

Exhaust to Trimer

#2 MED line / Prepare for Styrene Trial:

Mixer plows installed.

System unlocked and extruder is working but Mixer will not turn on.

#2 RC/ Cu-0360 done, Styrene Trial next:

Clean up instructions for Styrene trial in MOD

Currently exhausting to F1.

#3 MED line / AI 5635 next:

On hold for viron repair.

#3 RC / AI-5635 next:

Calciner will just be flushed with the first batch that is mixed from the MED.

Exhaust to CTO

#4 RC / Ni 2458 :

Kirk Sullenbergr confirmed that calciner syntron (while in manual) will shut off if suction drops below $-.2 \text{ "/H}_2\text{O}$. Calciner walk through completed and feed restarted.

Exhaust to Trimer

#5 RC / Catoxid:

Down. Out of feed.

The turntable on the discharge scale is difficult to turn when the drums are full. Looking into getting a new one. Try filling drums in a cross pattern so the weight distributes more evenly...should make turning the turn-table a bit easier.

Exhaust to DC

#6 RC & Dryer / D-1781 done, D 0761 ZSH next

Clean up continues. Work order submitted for maintenance to reset the drum drive small sprocket on calciner.

Elevator is not working in Bldg 27

The scale has been fixed.

Exhaust to Sly Scrubber

6 Tank / Ni 2458 solution

Tank is empty.

New Pfaudler / BE 0101:

Continue. Take batches to Bldg 10 to be fed on TK #2

7 Tank Ni-2458 Solution:

Cleaning.

Old Pfaudler / D 0761 ZSH next

Ready to start batches

National Dryer: Ni 2458 - second dip completed

Down.

PK Blender / AL 3915 Pill mix:

Down due to air control lines torn away from outlet valve. Work order in place...will need to determine when this can be repaired. Also, we are out of Catoxid feed for calciner #5. Will need to determine when to switch back to Catoxid.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned.

Tower 3 / Cu 0860:

Loaded and running...should run into midnight shift Wed night/Thur morning.

Tower 6 / Cu 0860:

Down, waiting for line space and drum delivery.

North Screener / Cu-0860:

Out of Green drums. Delivery now scheduled for Wednesday.

South Screener / E 474:

Out of Green drums. Delivery now scheduled for Wednesday.

#2662 (west) Pill Machine / AI-3915:

Run when manpower available

#2664 (east) Pill Machine / AI 3915:

Run when manpower available

TK #2 / BE 0101 next

Started feeding on midnight shift.

NOTE: make sure BI mill dust collector is completely emptied and all usable material accounted for in last drum V 2045 drum. Also, need to clean up around BI mill and dust collector drumming areas.

TK #4 / X 540 next:

WOW for reprograming to turn off screener when drum is full
Mark would like a final count of the fines drums.

Harrop Kiln / AI 3920:

We are back to 70min car and will be able to run 1 operator per shift.

Help Screener operators with screening task when waiting for cars.

NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081 next:

Hold for 6081 sometime next week.

Elevator is not running.

Trying to determine if we can remove some of the totes of solution that are sitting on the 1st floor. If we have any bags of material, need to transfer to North end.

Priorities:

Priorities 1 through 9 are basically all the same priority, should be considered urgent and will require call outs for maintenance issues and/or processing issues.

- 1) West Pfaudler (Finish Ni-2458 2nd dips, clean for Be-0101 T)
- 2) #2 Tunnel Kiln (Clean up and change over for Be-1010 T)
- 3) Mill V-2045 P
- 4) Harrop Kiln
- 5) Horne Tabletting
- 6) #1 MED/#1RC
- 7) PK/#5 RC
- 8) East Pfaudler/#6RC
- 9) #3 MED/#3RC
- 10) Reduction Towers
- 11) #4RC
- 12) #2 MED/#2RC Clean up